	oplier: Malnou	¥		h No: <u>M</u> / <sub>6</sub> P/O:	26/83 00230	
Packing Slip: Invoice: Receipt: Discrepancies	Yes No No Cash Cr	y S Q	elease Note / Vaybill Attache hipment Com C6 Inspection Vork Order	ed: Ye	es N es N	o
Part Number	Description	antity dered	Quantity Received	Quantity Returned	Quantity Short	Comments
		: 5.			- T	
				, , , , , , , , , , , , , , , , , , ,		
Production/Adm Date Received/Costir Initial	13/9/2	Initials	of receiver (	(if shipment	OK) Level	

### Purchase Order Receipt Listing

Tuesday, July 02, 2013 1:04:31 PM

All amounts are calculated in domestic currency.

All Vendors PO ID PO20235 Receipt Dates from 7/2/2013 to 7/2/2013 All Line Item Types All Item ID/GL/WOs All Rec. Employees All Currencies

Grouped by Vendor ID

	Book Amt		\$431.28		\$675.45		\$200.24		\$741.62	÷	772.0000	0.0000
	Oty/ eject Oty		0	0	0	, O	0	0	0	0	7 9	
	/ MRB Qty/ y MRB Reject ) Qty		0	0	, 0	0	0	0	0	0	Quantity:	(PO U/M): Quantity:
	Inspected Qty/ Rejected Qty (PO U/M)		0.0000	0.000	0.0000	0.000	0.0000	0.0000	0.0000	0.0000	Total Received Quantity:	Total Qty to Inspect (PO U/W): Total Reject Quartity:
	Cost Per Unit/ Recv Value		\$5.99	\$431.28	\$3.52	\$675,45	\$1.85	\$200.24	\$1.85	\$741.62		Total
	Recv Oty (PO U/M)		72.0000		192.0000		108:0000		400.0000			
	Recv Date/ Recv Emp	2	7/2/2013	DESJ02	7/2/2013	DESJ02	7/2/2013	DESJ02	7/2/2013	DESJ02		·
	Required Date Required Qty		6/25/2013	72.0000	6/25/2013	192.0000	6/25/2013	108.0000	6/25/2013	400.0000		
-	PO U/M / Stock U/M	Marmon/Keystone Canada Ltd.	.0 f	<b>4</b> 4	J 90.	· · · · · · · · · · · · · · · · · · ·	f.0.f	<b>G</b> od	49 f	X f		
	Project ID Reference/ Description/ Cert Std	VC-MAR001 Marn	г6Т1.	6061T6 RDTUBE 1.750 X 0.65W M126183	M6061T6T1.000W06 f	6061T6 RD TUBE 1.00 x .065w	M126183 M6061T6T0.375W.0 f	58 6061-T6 RD Tube .375 x.058W M126183	M304TR0.750W.049 f	304 RD Tube .750 x .049W	M126183	
	Line Nbr/ Insp	endor Nau	- ,	Š.	2	N <sub>o</sub>	έ	N <sub>1</sub>	4	No		
	Purchase Order ID/ Curr Type	endorID\Vendor Name	PO20235	CAD								

0.0000 \$2,048.62

Total Receipt Value: Total Balance Due Quantity:

290 Chemin du Tremblay Boucherville QU CAN J4B 5X9 TEL. 514/527-9153 FAX. 450/641-4357

PAGE..: 1

Order : 17903 Date..: 06/26/2013

### PACKING SLIP

SOLD TO:

DART AEROSPACE LTD 1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIPPED TO:

DART AEROSPACE LTD 1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

HI ST	<u>P VIA</u> OVERLAND #	222212	F.O.B. BOUCHERVILLE		SALESPER C. Gee		R ORDER NO.
	Ordered	Description	1		Number Pieces	Quantity Shipped	Back Ordered
		Fax all papers to	Linda Lacelle 613-632-	-1053			
Ì		40		rev:0	1/11 GD	8	
L	72 /FT	ALUMINUM SMLS TUE ATS 1.750 .0 Tariff Number:	65 D6061				
		Cust. part#.:	HT# FO		6	72/FT <b>4</b>	
				Total	6	72/FT	
2	60 /FT	ALUMINUM SMLS TUE ATS 1.000 .0	65 D6061				
	100	Cust. part#.:	7608.20.00.00 M6061T6T1.000W065 HT# F0	0015667	5	60/FT	V
	14 m 4		222	Total	<u> </u>	60/FT	
3	132 /FT	ALUMINUM SMLS TUR	65 D6061			7	
		Tariff Number: Cust. part#.:	M6061T6T1.000W065 HT#F0	0127122	11	132/FT	
			n1#	Total	11	132/FT	7192
4	108 /FT	ALUMINUM SMLS TUR ATS .375 .0 Tariff Number:	58 D6061 7608.20.00.00	,			. /
		Cust. part#.:	M6061T6T0.375W.058 HT# F0	0135847 Total	9	108/FT 108/FT	
5	H.	STAINLESS STEEL S	SEAMLESS TUBE 3/4 X .049 A213				
	400 /FT	STS .750 .0	304L 7304.41.99.90	= 1			= =
l		Cust. part#.:	M304TR0.750W.049 HT#3S		5 15	100/FT 300/FT	1/
	•	*	HT# 30	Total	20	400/FT	
			6	(±)	101	,	
				÷		2/2/2	
	,			(	19	1/1	

No.	of	Bdls	Crate

Total Weight...:

227

ustomers.	٠		
ascomers.	•	 	 

0

-D6061 \* E00141734 \* 0004997 \* BN3674 \* 6/3/2013

### KAISER BUSTIN BUSTIN FABRICATED PRODUCTS

### **CERTIFIED TEST REPORT**

http://Online.KaiserAluminum.com

KAISER ALUMINUM FABRICATED PRODUCTS, LLC 6573 W. WILLIS ROAD CHANDI FR. AZ 85226

CUSTOMER PO NUMBE	R: C	CUSTOMER PART NUMBER:	PRODUCT DESCRIPTION	t .		
61-30450-4		AT/1.75.065/734	Seamless Tube/Pipe			
KAISER ORDER NUMBE	R: LINE ITEM:	SHIP DATE:	KAISER LOT NUMBER:	ALLOY:	TEMPER:	
212955	004	04/1.1/2013	F00141734	6061	T6	
WEIGHT SHIPPED:	QUANTITY:	BAL NUMBER:	DIAM/DAF/THKNS:	WIDTH:	LENGTH:	
641.000 LB	132.000 P	CS 213467		}	12.000 FT	
SHIPTO: MARMON/KEYST 32944 US HIGHV SPRING VALLEY	TONE CORP		MARMON/KEYST 1000 REMINGTO SUITE 305 BOLINGBROOK,	N BLVD.	-	

### **Actual Physical Properties**

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (XSI)	elong+	Hardmess	CON LACS	BEND
F00141734	0001	1	43,9	38.1	22.5	N/A	N/A	N/A
F00141734	0002	1	44.6	39.1	22.0	N/A	N/A	N/A

### Chemical Composition (wt%), Aluminum Remainder

					•	•	•						
LIMITS	8i.	Fe	Съ	Mn	Mg	Cr	En	Ti.	Рb	Bi	Z#	Ra.	Tot_
Maximum	0.80	0.70	0.40	0.15		<b>.</b>	0.25	0.15	NA	NA,	NA		0.15 0.00
Minimum	0.40	0.00	0.15 .21	0.00	0.80 .99	0.04	0.00	0.00	АИ 00.	NA . OD	NA. . Q O	0.00	.02

Applicable Requirements:

Description: MADE IN USA
OD: 1.750"; Wall: 0.065"; Round 0
AMS-4082P ASTM B210-12 WW-T-700/6F
WE TAKE EXCEPTION TO PARA. 5.2.1., Per AMS-4082P, WAS NOT OILED.
COMPLIES TO DIN EN 10204 JAN 2005
COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014
No Weld Repair. Mercury Free.

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

Plant Serial: 00014939 Kaiser Order Number: 212955

Line Item: 004

PAGE 03/12



### **CERTIFIED TEST REPORT**

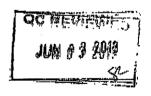
http://Online.KaiserAluminum.com

KAISER ALUMINUM FABRICATED PRODUCTS, LLC 6573 W. WILLIS ROAD CHANDLER, AZ 85226

CERTIFICATION

Kaiser Aluminum Fabricated Products, LIC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms sconditions of sale. Test reports are on file subject to examination.

Nathaniel Stevens, Quality Manager



Plant Serial: 00014939 Kaiser Order Number: 212955

Line Item: 004

-D6061 \* F00015667 \* 0005000 \* MS4529 \* 9/4/2012

KAISER ALUMINUM FABRICATED PRODUCTS



### CERTIFIED TEST REPORT -

http://Online.KaiserAluminum.com

KAISER ALUMINUM FABRICATED PRODUCTS, LLC 5205 KAISER DRIVE KALAMAZOO. MI 49048

CUSTOMER PO NUMBI	ER:	CUSTOMER	PART NUMBER;	PRODUCT DESCRIPTION	(1)	W			
61-18028-1		AT/1065/734		Seamless Tube/Pipe					
KAISER ORDER NUMB	AISER ORDER NUMBER: LINE ITEM:		SHIP DATE:	KAISER LOT NUMBER:	ALLOY:	TEMPEA:			
623471	001		08/13/2012	F00015667	6061	т6			
WEIGHT SHIPPED;	QUANTITY:	. ,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	BIL NUMBER:	DIAM/DAF/THKNS:	WIDTH:	LENGTH:			
655.000 LB	243,000 F	cs	604145			12.000 FT			
SHIP TO: MARMON/KEYS 32944 US HIGHV SPRING VALLEY	VAY 6			MARMON/KEYST 1000 REMINGTON SUITE 305 BOLINGBROOK, I	N BLVD.				

### **Actual Physical Properties**

REFERENCE	DASH#	SAMPLE#	uts (ksi)	YTS (KSI)	ELONG%	Hardness	CONDUCT.	BEND	ĺ
F00035667	0001	1	42.6	39.3	17.0	N/A	N/A	A\N	

### Chemical Composition (wt%), Aluminum Remainder

Limits	S1.	Fe	Ç11	Mra	Мg	Cr	Zn	ŢĹ	Pb	Bi	2±	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	AN	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	AN	NA	0.00	0.00
D70195	.64	.32	.23	.05	1.00	.08	.07	.02	.00	00.	.00	.01	.02

Applicable Requirements:

Description: MADE IN USA
OD: 1.000"; Wall: 0.065"; Round @
AMS-4082F ASTM-B210-04 WW-T-700/6F
WE TAKE EXCEPTION TO PARA. 5.2.1., Per AMS-4082F, WAS NOT OILED.
THE FOLLOWING SPECIFICATIONS HAVE BEEN MADE INACTIVE OR
CANCELLED: MIL-T-7061, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3F,
WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, and WW-T-700/7B.
COMPLIES TO DIN EN 10204 JAN 2005
COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014
No Weld Repair. Mercury Free.

### Miscellaneous Notes

MANUFACTURED IN USA (CHANDLER, AZ) MELTED IN USA

Plant Serial: 00055337

Kaiser Order Number: 623471

Line Item: 001.

Page I of 2





### CERTIFIED TEST REPORT

http://Online.KaiserAluminum.com

KAISER ALUMINUM FABRICATED PRODUCTS, LLC 5205 KAISER DRIVE KALAMAZOO, MI 49048

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms sconditions of sale. Test reports are on file subject to exemination.

Calvin Latting, Quality & Technology Manager

Plant Serial: 00055337 Kaiser Order Number: 623471 Line Item: 001 ATS- 1.000- .065-

-D6061 \* F00137122 \* 0005000 \* MN3638 \* 5/24/2013





### **CERTIFIED TEST REPORT**

http://Online.KaiserAluminum.com

KAISER ALUMINUM FABRICATED PRODUCTS, LLC 6673 W. WILLIS ROAD CHANDLER, AZ 85226

CUSTOMER PO NUMBER:	GUSTO	VER PART NUMBER:	PRODUCT DESCRIPTION	4;	
55-301 <b>46-1</b>	AT/1.	065/734	Seamless Tube/Pi	pe	
KAISER ORDER NUMBER:	THE ITEM:	SHIP DATE:	KAISER LOT NUMBER:	ALLOY:	TEMPER:
212215	001	01/29/2013	F00137122	8061	тв
WEIGHT SHIPPED:	QUANTITY:	B/L NUMBER:	DIAM/DAF/THIONS:	WIDTH:	LENGTH:
633,000 LB	235.000 PCS	213058			12,000 FT
SHIP TO:			SOLD TO:		<b>1</b>
MARMON/KEYSTO 1001 C STREET SI AUBURN, WA 9800	W		MARMON/KEYST PO BOX 2128 POMONA, CA 917		

### **Actual Physical Properties**

REFERENCE	DASH#	Sample#	uts (ksi)	TTS (KSI)	ELONG\$	Hardness	CONSIACS	SEND
\$00137122	0001	l	44.1	43.2	14.5	N/A	N/A	N/A

### Chemical Composition (wt%), Aluminum Remainder

	_		٠.			· .		.10						
LIMITS	Bi	Fø	Cu	Mn	Mg	Cz.	Zn	Tí	Pb	Bi	Zr	Ea	Tot	
Maximum								0.15	NA	NA		0.05		
Minimum	0.40	0,00	0.15	0.00	0,80	0.04			NA	AИ		0.00	0.00	
071205	.59	. 25	.20	.06	. 97	.06	.04	. 02	.00	.00	, 00	.01	.02	

### Applicable Requirements:

Description: MADE IN USA
OD: 1.000"; Wall: 0.065"; Round @
AMS-4082P ASTM 8210-12 WW-T-700/6F
WE TAKE EXCEPTION TO PARA. 5.2.1., Per AMS-4082P, WAS NOT OILED
COMPLIES TO DIN EN 10204 JAN 2005
COMPLIES TO DFAR 252,225-7001 and DFAR 252.225-7014
No Weld Repair. Mercury Free.

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

ATS 1.0 x ,065 D 6061 TG Line #1 H+# F00137122

Plant Sorial: 00014645 Kmisem Order Number: 212215

Line Item: 001

1/2

Page 1 of 2



MARMON/KEYSTONE

### CERTIFIED TEST REPORT

http://Online.KaiserAluminum.com

KAISER ALUMINUM FABRICATED PRODUCTS, LLC 6573 W. WILLIS ROAD CHANDLER, AZ 65226

### CERTIFICATION

Kaiser Aluminum Fabricated Products, LEC ('Kaiser') hereby certifies that motal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms accordations of sale. Test reports are on file subject, to examination.

Nathaniel Stevens, Quality Manager

Q.C. Reviewed SK 05 24 13

> Plant Serial: 00014645 Kaiser Order Number: 212215

> > Line Item: 001

Page 2 of 2

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"ATS-

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-DDODI \* FO0135847 \* 0005000 \* MN3372 \* 3/4/2013

KAISER ALUMINUM FARRICATED PRODUCTS



### **CERTIFIED TEST REPORT**

http://Online.KalserAluminum.com

KAISER ALUMINUM FABRICATED PRODUCTS, LLC 6573 W. WILLIS ROAD CHANDI FR. AZ 85226

CUSTOMER PO NUME	ER:	CUSTOMER	PART NUMBER:	PRODUCT DESCRIPTION	ł:	
61-30091-2		AT/.375.0	58/734	Seamless Tube/Pi	pe	
KAISER ORDER NUME	ER: LINE ITEM:		SHIP DATE:	KAISER LOT NUMBER:	ALLOY:	TEMPER:
212283	002		01/12/2013	F00135847	6061	TS
WEIGHT SHIPPED:	QUANTITY;		BAL NUMBER:	DIAM/DAF/THKNS:	WIDTH:	LENGTH:
634.000 LB	781.000 (	PCS	212932			12.000 FT
BHIP TO: MARMON/KEYS 32944 US HIGH SPRING VALLE	WAY 6			MARMON/KEYST 1000 REMINGTON SUITE 305 BOLINGBROOK	N BLVD.	

### **Actual Physical Properties**

REFERENCE	DASH#	Sample#	UTS (KSI)	YTS (KSI)	ELONG*	HARDNESS	CONTIACS	BEND
F00135847	0001	1,	44.9	42,2	10.0	N/A	A/N	N/A
F00135847	0002	1	45.9	42.9	10.5	N/A	N/A	N/A

### Chemical Composition (wt%), Aluminum Remainder

													600 - A-	
LIMITS	Şi.	Fe	Cu	Mrs	Mg	Cr	Zn.	Ti	Pb	Bi	Zx	Ea	Tot	
	0.80	0.70	0.40	0.15	1,20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15	
Maximum		0.00		0.00	0.80		0.00	0.00	NA	NA	NA	0.00	0.00	
Minimum	0.40		<b></b>		97	.08	.06	.02	.00	.00	.00	.01	.02	
p71122	.65	. 33	. 23	-05	.97		100	404						

Applicable Requirements:

Description: MADE IN USA
OD: 0.375"; Wall: 0.058"; Round @
AMS-4082P ASTM B210-12 WW-T-700/6F
WE TAKE EXCEPTION TO FARA. 5.2.1., Fer AMS-4082P, WAS NOT OILED.
COMPLIES TO DIN EN 10204 JAN 2005
COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014
No Weld Repair. Mercury Free.

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

Plant Serial: 00014553 Kaiser Order Number: 212283

Line Item: 002

Page 1 of 2



450-641-2153

### **CERTIFIED TEST REPORT**

http://Online.KaisarAiuminum.com

KAISER ALUMINUM FABRICATED PRODUCTS, LLC 6573 W. WILLIS ROAD CHANDLER, AZ 85226

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Raiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms scenditions of sale. Test reports are on file subject to examination.

Nathaniel Stevens, Quality Manager

Plant Serial: 00014553 Kaiser Order Number: 212283

Line Item: DO2

WILCS-QP-T24-86

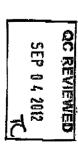
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## MILL INSPECTION CERTIFICATE

CHANGSHU WALSIN SPECIALTY STEEL CO.LTD. EN 10204 3.1

CUSTOMER: M	ARMON	KEYST	ONE CAL	MARMONIKEYSTONE CANADA INC			HEAT NO.:	0.	35094											
	2012/7/30						OND	CYCO:NOILIGNOO	D FINISHE	DANA (GE	), ANNEALED, PI Yni ynsonsodaiai	CONDITION: COLD FINISHED, ANNEALED, PICKLED, PLAIN END YN YMN 1974 YN	AIN END					•		
COMMIDDITY: STAIRLESS STEEL SEAMLESS TUBE	EL SEAME	37.53	Ä		•	:	GRADE		TP 3GHL	,			İ							
									CHEMICAL COMPOSITION (WT%)	LOOMBO	NOUIS	(%TW)								
ELEMENTS	<u>.</u>	-	S. Ma	-	-	5	R	Ω	S.	×	٥	디	Ob÷Tk	ઠ	Ł		*	В		
	+	$\dashv$		1		_	8.000	18.060	·							n				
SPECIFICATION	max 8. 635		2.000	2015	-	0.030	12.000	20,000							15					
RESULTS/LADUE)	- 1		1.679	79 0.027	_	1000	\$.530	18.070						·						
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TOTAL		·	2	1003	110		) į	7.7		1				*						
REMARK: AS PER ASTM A213-11,ASM ASTM A1016	E \$4213	-IO-AST	1-6927 W	رة: حرا	3		LOLIVER LOLIVER	HE SPECI	такену коцичленства энт оп ужелу буватум энт гуйд улимээ хөвүзжэжэй	MATERI		I WENTERFORD THE SPECIFICATION ABOVE.  CONTORN TO THE SPECIFICATION ABOVE.	N EEG-AUST	MADED		JANCE		ACCORDANCE WITH THERESULTS OF THE CONTRACT, AND	XMIKACI,	AND C
PO BN2442			333	ζ <sup>Σ</sup>	-	THE:	CERTIFIC	ATTE SHA	H LON TI	E REPRO	DUCEDIE	EXCEPT IN	FULL WITH	HILLINOIS	ILAUSM B	ON APPR	OVAL OF TR	2.THE: CERTIFICATE SHALL NOT BE REPRODUCED EXCEPT IN FULL WITHOUT THE WRITTEN APPROVAL OF THE COMPANY.		
IC TEST PER ASTM A262.	PRACTI	3.30	۔ ک	-		T									4		. !			•
NATERIAL FREE FROM ME NO REPAIR BY WELDING	ERCURY	CONTA	JAMIKATIUN	2		nu .							Z	Jun D	7.12			•		
SWELLT CHIEF	AND VALUE COMES		1200 CT	Ę	•	T							QUAL	QUALITY MANAGER	<b>AGER</b>					
ADDRESS: 56# RENKIN ROAD, HAYYU TOWN, CHANGSHU CITY, HANGSU PROVINCE, CHBA 215519	MD, HAI	XOL UX	WN, CHA	NOSHU C	TY, JIAN	CSUPRO	WINCE, C	310M 2 15		TEL: +86-512-52568260	5256886		FAX: +86-512-52568027					8	OC REVIEWED	











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## MILL INSPECTION CERTIFICATE

CHANGSHU WALSIN SPECIALTY STEEL CO.,LTD.

EN 10204 3.1







CCTEST PER ASIM A262, PRACTICE E
MATERIAL FREE FROM MERCURY CONTAMINATION
NO REPAIR BY WELDING
MADE IN CHINA HRB MAX 8<sup>th</sup> CUSTOMER: COMMODITY: STAINLESS STEEL SEAMLESS TUBE RESULTS(PRODUCT) ELEMENTS RESULTS (LADLE) ADDRESS: 58# RENNEN ROAD, HAIYU TOWN, CHANGSHU CITY, JIANGSU PROVINCE, CHINA 215319 ELLERY: SPECIFICATION 0,750\*0.049 (JEM×(,)dio 0.750\*0.049 SEZE(mm) 뵱 2012/9/5 MARMONIKEYSTONE CANADA INC. PACKAGE 表 5.2#. 0. 036 8 0,015 0.335 0.013 0.270 1.68 ξij. PETES 14 12 1961 187 2.000 3 넝 24 쓤 0.027 0.031 LKD ELW 0.045 . (# 200 (A) 123 1000 0.031 I WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN BEEN MADE IN ACCORDANCE WITH THE RESULTS OF THE CONTRACT, AND CONFORM TO THE SPECIFICATION ABOVE. 610/585 \$70/560 2.THE CERTIFICATE SHALL NOT BE REPRODUCED EXCEPT IN FULL WITHOUT THE WRITTEN APPROVAL OF THE COMPANY \$ 컮 8.53·0 12.000 8.000 8.506 Z COMPUTION COLD FINISHED, ANNEALED, PICKLED, PLAIN END 325/310 MP GRADE 295/285 CERTIFICATE NO.: 0.2% ž . 15% 20.000 18.070 88.628 증 18,000 Ų CHEMICAL COMPOSITION (WT%) 克洛 58/57.5 (Steam) 53/54 š 35. Œ 201209098024012 HARDNESS 78.5/77.5 Z 79.5179 룜 ō FLATTENING FLARING Ħ Emm Bin 0000 0000 0000 0000 Ϋ́ QUALITY MANAGER 000 δ TEST I.C. G000 ≥ SIZE 201205-GL-021 201206-OL-018 Loi No. HYDROSTATIC ( W

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TEXT .

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WLCS-QP-T24-06



# MILL INSPECTION CERTIFICATE

### CHANGSHU WALSIN SPECIALTY STEEL CO.,LTD. EN 10204 3.1

MADE IN CHINA FIXE MAY, OF TOWN CENTERS	FRON VELDI	LENGTH:20FT	NACE MR 0175	REMARK: AS PER ASTM A213-11,ASME SA213-10/ASTM A269-10	TOTAL:			i i			0.750*0.049	0.750*0.049	OD(") ×WT(")	SIZE(mm)	RESULTS(PRODUCT)	RESULTS (LADLE)	SPÉCIFICATION		ELEMENTS		COMMODITY: STAINLESS STEEL SEAMLESS TUBE		CUSTOMER:
DO VATAI CONT.	262, PRAC I MERCUI IG			SME SA							<u>,</u>	s	7	PAC				min			TEEL SEA		MARM( 2012/9/3
2	RY CON			213-10/A							5-2#	5-1#	NO	PACKAGE	0.017	0.018	0.035 1		0		MLESS T		ON/KEY:
TOOM CEN	TAMINATION			STM A269	188						23	165		PIECES	0.370 1.	0.320 1.	1.000 2.	_	S:		JBE		TONE CA
į	ION ION			-10	3760					·	460	3300	. [1]		1.780 0	1.890 0	2.000 0		Μ'n				MARMON/KEYSTONE CANADA INC. 2012/9/3
				+.	650				-		79	. 571	(kg)	WEIGHT	0.023	0.026	0.045	2	P				Ċ
Τ			2.THE	CONF	·	-	1:	-			615/610	615/610	MPa	TZ	0.002	0.000	0.030		S				1.
			CERTIF	ORM TO		-					10 305/300	10 305/300 /:	MP	0.2%	8.039	8.540	12,000	8.000	Ni	e	GRADE	CERTI	HEAT NO.:
			CATE SH.	1 WE HEREBY CERTIFY THAT THE MATERI CONFORM TO THE SPECIFICATION ABOVE.			ļ.,		-	•	/ 0	6/:	MPa	<b>★</b>	18.243	18.250	20.000	18.000	Cr		,,,	CERTIFICATE NO.:	NO.:
		ŀ	ALL NOT I	THAT THE		-		-	-	_	55/56	55/56	%	(50mm)				).	Mo	CHEMIC.	TP 304L	0.:	3Q765 LD FINISH
			3E REPRO	MATERI N ABOVE		-	7		-		79/78.5	79/78.5	E	¥	-	-			z	CHEMICAL COMPOSITION (WT%)		201209	ED, ANN
			DUCED I	AL DESC		ė	-	  -			8.5	8.5	Œ						ςį	NOITIE		201209098024011	EALED, PI
			EXCEPT IN	RIBED HER				-			GOOD	GOOD		FLATTENING TEST					Ti	(WT%)		-	HEAT NO.: 3Q765 CONDITION:COLD FINISHED, ANNEALED, PICKLED, PLAIN END
QUALI	Z		FULL WITH	EIN BEEN N							GOOD	GOOD		FLARING					Cb+Ta		÷		AIN END
QUALITY MANAGER	mplin		OUT THE	AADE IN	7	r		†			GOOD	6000	+	I.C.					દ			0	
GER	3		WRITTEN						T	14 15	-	1		GRAIN SIZE					A				M
			2.THE CERTIFICATE SHALL NOT BE REPRODUCED EXCEPT IN FULL WITHOUT THE WRITTEN APPROVAL OF THE COMPANY.	WCE WITH THE N	NOT WITH THE P						2017-010-010	201200000000000000000000000000000000000	910-13-906106	Lot No.					<				Im 13-07-03
	•		HE COMPANY.	I WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN BEEN MADE IN ACCORDANCE WITH THE RESOLUTION ABOVE.  CONFORM TO THE SPECIFICATION ABOVE.	TELL TO OF THE						1		+	IIYDROSTATIC TEST					Œ	; ; ;			
	*			Christica	TO STINO					ľ	0000	COOD	GOOD	EDDY CURRENT TEST									
= =				, m. r.	ANII						GOOD 4	0000	COOD	ULTRASONIC TEST									













Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

### PURCHASE ORDER

### Purchase Order ID PO20235

Purchase Order Date 6/19/2013 PO Print Date 6/19/2013

Page Number 1 of 2

Line Total:

Order From:

VC-MAR001

MARMON/KEYSTONE CANADA LTD. 290 CHEMIN DU TREMBLAY BOUCHERVILLE, QC J4B 5X9 CA Ship To: DART AEROSPACE LTD

108.00

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

**CANADA** 



\$710.40

\$210.60

Chantal Lavoie Buyer **Contact Name Customer POID** 800 361 8142 **Vendor Phone** 10127-2607 Customer Tax # Net 30 Terms **Ship To Contact** CAD Currency Ship To Phone Destination-Collect **FOB** TST ground Ship Via: Ship Acet: M126/83 List Price Disc Extended Discounted Reg Date/ CD Req Qty/ Description/ Line Reference Price Unit of **Unit Price** Taxable Mfg ID Nbr Vendor Part Number Measure **Line Comments Promise Date Delivery Comments** \$453.60 72.00 6/25/2013 6061T6 RDTUBE 1.750 X M6061T6T1.750W.065 0.65W 6 May f Yes MATERIAL: 6061-T6/6061-T62 TUBING PER WW-T-700/6 6/25/2013 OR AMS 4080/AMS4082 OR QQ-A-200/8 OR QQ-A-225/8 Line Total: \$453.60 \$710.40 192.00 6/25/2013 M6061T6T1.000W065 6061T6 RD TUBE 1.00 x .065w Yes 6/25/2013 AS ABOVE

6/25/2013

Yes 6/25/2013

Note:

AS ABOVE

M6061T6T0.375W.058

3

6061-T6 RD Tube .375

x.058W



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MARMON/KEYSTONE CANADA LTD. 290 CHEMIN DU TREMBLAY BOUCHERVILLE, QC J4B 5X9 CA

DART AEROSPACE LTD Ship To:

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

**CANADA** 

**Contact Name** 

Vendor Phone

800 361 8142

Buyer **Customer POID**  Chantal Lavoie

Customer Tax #

10127-2607

**Ship To Contact** 

**Ship To Phone** 

Terms Currency Net 30 CAD

TST ground Ship Via:

**FOB** 

Destination-Collect

Ship Acct:

M304TR0.750W.049

304 RD Tube .750 x .049W

6/25/2013

400.00

MATERIAL: AISI 304/316 SS SEAMLESS ROUND TUBING AS PER ADTM A213 OR ASME SA213 OR ASTM A269

6/25/2013

Line Total:

\$210.60

\$780.00

Yes

Line Total:

\$780.00

PO Total:

\$2,154.60

MATERIAL CERTIFICATION REO'D UPON DELIVERY

Note: Pricing listed above is as per contract agreement between Dart Aerospace and the respective manufacturer.

No substitution or deviation without consent. Certificate of Conformity or Material Certification required -

**Change Date:** 

6/19/2013

NO

Change Nbr:

1